

MINICHEF™ 2000

Application 26

Shelf Timer Application Guide

Programming & Operating Steps



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CE 97

TOTAL
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SATISFACTION

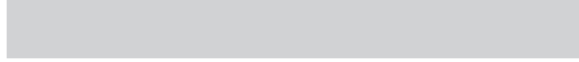
ISO 9001



WMC2-XAGN-0006-Rev A
May 1997

\$5.00
Made in the U.S.A.

Table of Contents



<i>Application 26</i>	
<i>Shelf Timer</i>	<i>1</i>
<i>Ordering Information</i>	<i>10</i>

Application 26

Automatic Shelf Timer

<i>Introduction to Application 26</i>	1
<i>Configuration Mode Quick Reference</i>	3
<i>Program Mode Quick Reference</i>	4
<i>Step 7 Design a Faceplate Overlay</i>	5
<i>Step 8 Operate the Controller</i>	6

Application 26 is a shelf timer, controlling one temperature zone, and up to six concurrent timers.

Overview of Key Steps

1. Install the MINICHEF 2000.
2. Wire the controller.
3. Configure the controller.
4. Program the menus.
5. Set the controller security.
6. Set the Real-time Clock.

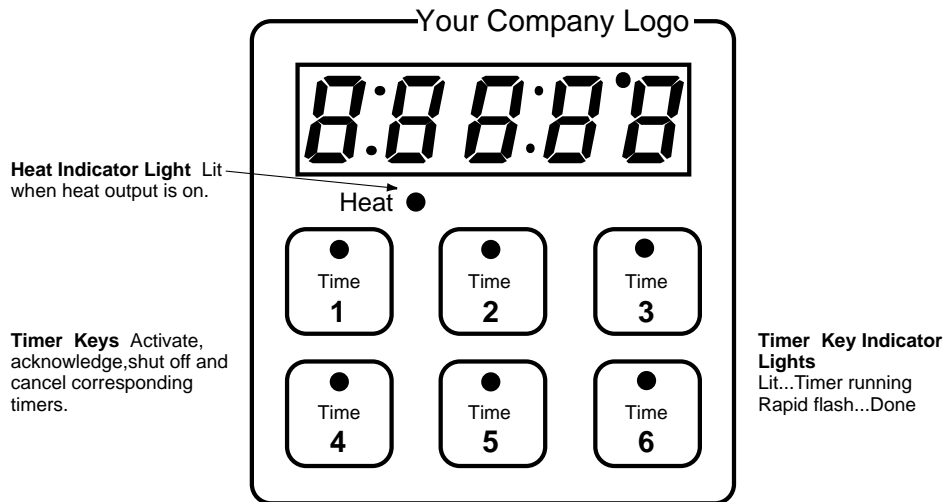
For instructions on Steps 1, 2, 3, 4, 5 and 6, see the *Hardware & Software Setup Guide*.

7. Design, manufacture and apply faceplate overlay for end-users. (For a suggested design to suit this application, see this section. For overlay dimensions and guidelines, see the *Hardware & Software Setup Guide*.)
8. Operate the controller. (See this application guide.)

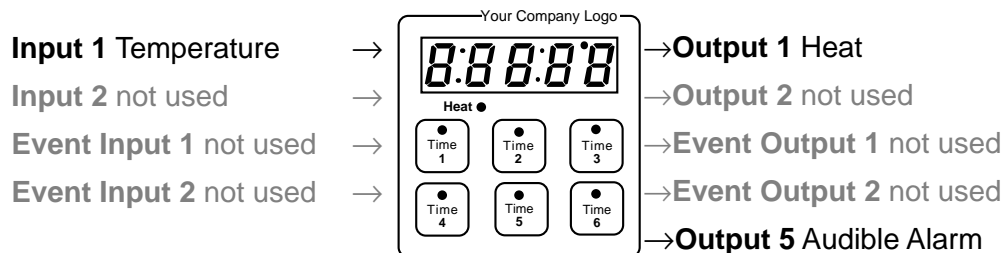
Key Functions in Configuration Mode



Key Functions in Operation Mode



Summary of Input/Output Functions



Note: For details, see wiring instructions in the *Hardware & Software Setup Guide*.



Configuration Mode Quick Reference

These are the functions, parameters and values included in the Configuration Mode for this application. You must select Application 26 to access them. For directions, see the *Hardware & Software Setup Guide*. The Appendix of that guide includes an explanation of all parameters and values.

Function	Parameter	Value	Your Settings
EEYPE Equipment-Type	APPL Application Number	1 - 28	26
	A_Loc Application Number Security Lock	Yes, No	
	SEtPt Setpoint	Er Lo to Er Hi	
SEtUP Setup	CF Temperature Display Format	°C or °F	
	TIME Time Display Format	MM:SS, HH:MM, H:MM:SS	
	ChirP Key Chirp	On, Off	
	Loc Menu Security Lock	Yes, No	
	tc Thermocouple Type	J, K (shown as H), E	
	rtd RTD Curve	DIN, JIS	
	tcOnP WATCURVE Temperature Compensation	On, Off	
	OFFSEt 1 Temperature Offset, Channel 1	-99 to 99°F (-55 to 55°C)	
	Er Lo Temperature Range Low	0°F (-18°C) for RTD inputs 32°F (0°C) for tc inputs to Er Hi	
	Er Hi Temperature Range High	Er Lo to 1200°F (649°C)	
	rEAdy Preheat Ready Feature	Yes, No	
	rbAnd Ready Band	1 to 1200°F (649°C)	
	CLoc Real Time Clock Display	Yes, No	
	AL 1 Alarms for channel 1	None, Dev, Proc, Both	
	AL P 1 Absolute Process Alarm 1	100 to 1200°F (38 to 649°C)	
AL dL 1 Low Deviation Alarm 1	-999 to 0°F (-555 to 0°C)		
AL dH 1 High Deviation Alarm 1	0 to 999°F (0 to 555°C)		
d,AG WatHelp Diagnostics	Used for equipment troubleshooting and testing. Not used when programming. See the <i>Hardware & Software Setup Guide</i> .		

Program Mode Quick Reference

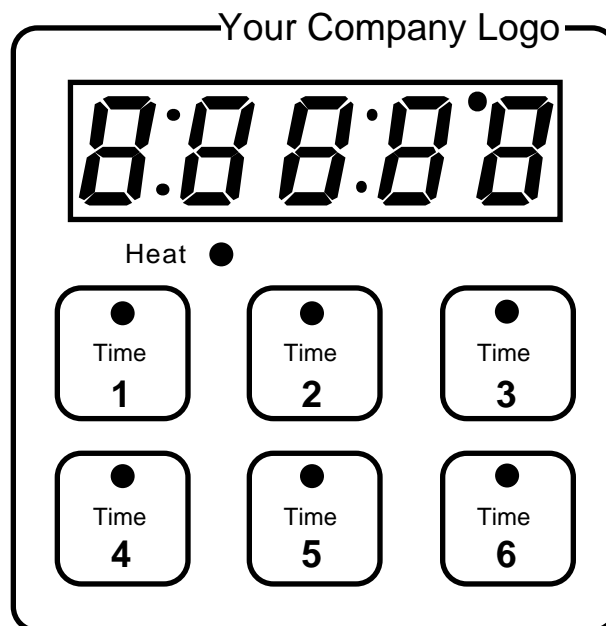
These are the functions, parameters and values included in the Program Mode for this application. You must select Application 26 to access them. For menu programming directions, see the *Hardware & Software Setup Guide*. The Appendix of that guide includes a detailed explanation of all parameters and values.

Function	Parameter	Value	Your Settings
 Menu Numbers 1 - 6	 Time 1 Run time of menu.	Format varies based on configuration.	

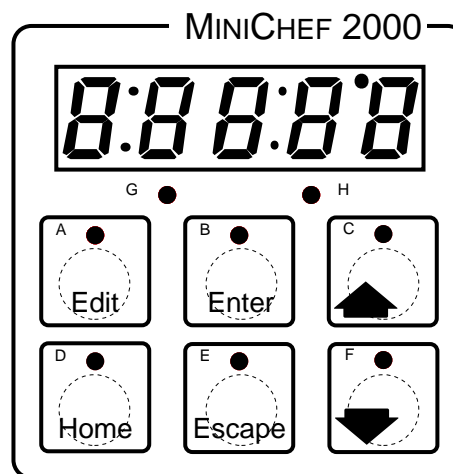
Step 7 Design a Faceplate Overlay

To complete the installation, you must apply a graphic membrane to the front panel of the controller. The following artwork will help you design and create a membrane for this application. For more dimensions and guidelines, see the *Hardware & Software Setup Guide*.

Suggested End-user Overlay:



This Prototyping and Training Membrane Overlay will help you with the configuration and programming steps. To order it, see the Ordering Information at the back of this guide.



Step 8 Operate the Controller

Summary of Key Functions in Operation Mode

Key	Function
A	Time 1
B	Time 2
C	Time 3
D	Time 4
E	Time 5
F	Time 6

Startup

Apply power to the controller.

idle will appear on the display.

If the Real-time Clock Display option is installed and **SETUP / TIME** is programmed, the time of day will appear on the display.

Preheat

If the **READY** parameter under the Setup function in the Configuration Mode is set to **YES**, the controller will detect temperatures and preheat to operating temperature (above relative set point minus the ready band) as required.

The set point temperature will continue to be maintained while the controller is on.

Run a Timer

1. With **idle** or time of day on the display, press the key for the timer that you want to run. If a timer is currently running you may activate another timer by pressing the key for that timer. Any combination of timers may be running simultaneously. When the controller is running multiple timers the timer with shortest countdown time will be displayed.
2. When a timer has completed **End** will appear on the display, the timer key indicator light will flash rapidly, and an alarm will sound until the timer key is pressed to acknowledge and shut off that timer.
3. To run another timer repeat steps 1 and 2.

Note: The controller will not respond if you select an invalid timer (one for which Time 1 is set to 0).

Cancel a Timer

Canceling a timer stops that timer only. The controller maintains set point temperature and the other running timers will continue to run.

- Press the active timer key for 2 seconds.

Restart Timer

Press the key(s) for the timer(s) you want to run at any time.

Temperature Alarms

The controller will alert you to temperature alarm conditions if they occur. If an alarm occurs, take action as determined by your supervisor. See the Appendix in the *Hardware & Software Setup Guide* for a Troubleshooting Chart and a summary of temperature alarms.

Errors

The controller will alert you to errors if they occur. Errors are critical problems that shut down the unit. If an error occurs, an error message will appear on the display. You should switch off the power and call for service.

See the Appendix in the *Hardware & Software Setup Guide* for a Troubleshooting Chart and a summary of errors.

Specifications (1032)

Control Mode

- Single and dual heat channels, PID or on/off.¹
- Microprocessor-based, programmable, reverse-acting control outputs.
- User-selectable embedded application software defines operation of display, keys, inputs, outputs, timing action.
- One-step auto-tuning, WatHelp diagnostics, WatCurve temperature compensation.

Agency

- CE approved:
 - 89/336/EEC Electromagnetic Compatibility Directive
 - EN 50081-1: Emissions
 - EN 50082-1: Immunity
 - 73/23/EEC Low-Voltage Directive
 - EN 60730-1 and EN 60730-2-9: Safety
- NSF Listed, Criteria 2.⁵
- AGA: UL tested to AGA standard Z21.23, UL File #E43684.
- UL and C-UL recognized, UL 197, 873, 991 and CSA standard C22.2-24, File # E43684.

Operator Interface

- Membrane overlay, contamination and water resistant, (supplied by customer).
- LED display, 5-digit, 0.56 in high, red.
- Displays times, temperatures, user prompts and diagnostic codes.
- User-selectable time and temperature display formats.
- Temperature display formats—°F or °C.
- Time display formats—H:MM:SS, HH:MM, or MMM:SS.
- 8 discrete indicator LEDs, red.
- 6 tactile feedback keys.
- Menu-driven operation and manual modes available.
- WatHelp diagnostics.
- Real-time clock option displays time of day.

Accuracy

- Calibration accuracy and sensor conformity²: $\pm 2.0^\circ\text{F}$ for Type J thermocouple and RTD, $\pm 0.35\%$ of span for Type K and E thermocouples, ± 1 LSD, $77^\circ\text{F} \pm 5^\circ\text{F}$ ambient and rated line voltage of $\pm 10\%$.
- Accuracy span: 1000°F (540°C) minimum.
- Temperature stability: $\pm 0.15^\circ\text{F}/^\circ\text{F}$ ($0.15^\circ\text{C}/^\circ\text{C}$) change in ambient typical.

Sensors/Inputs

- Contact inputs, TTL compatible with internal pull-up resistor, two available.
- Thermocouple,³ software selectable Type J, K or E, 32 to 1200°F . (Dual-channel applications require at least one ungrounded thermocouple).
- RTD,³ 2- or 3-wire, platinum, 100, 500, 1000Ω , at 0°C , software selectable DIN or JIS curves, 0 to 1200°F (3-wire will function as 2-wire).
- Input A/D resolution: 15 bit.

Output Options

- Solid-state relay, 0.4A, with or without contact suppression.
- Switched dc signal, 4.5V to 5.25V, 30mA maximum output, minimum load resistance $> 150\Omega$, non-isolated.

Audible Output Options

- Switched dc signal, 4.5V to 5.25V, 30mA maximum output, minimum load resistance $> 150\Omega$, non-isolated.
- Internal audible alarm, 75dB at 10 cm.

Connectors

- Sensor Input Terminal Strip⁴: RIACON, 6-position, quick-connect.
- Power Supply & Input/Output Terminal⁴: AMP, 15-position, quick-connect.

Power/Line Voltage

- 20.4 to $26.4\text{V}\sim$ (ac), 47 to 63Hz.
- 15VA maximum.
- For CE applications, input power must be limited to 15W external to the control.
- Program retention upon power failure via non-volatile memory.
- Battery/real-time clock option: 6-year lithium battery, provides power backup upon power failure, operation resumption after power recovery, ability to display time of day.

Operating Environment

- 32 to 176°F (0 to 80°C), 0 to 90% RH, non-condensing.

Storage Temperature

- -40 to 176°F (-40 to 80°C).

Mechanical

- Case: polycarbonate Lexan with adjustable mounting collar (vertical or horizontal orientation), designed for mounting on 16-, 18-, 20- and 22-gauge panels.
- Internal panel mounting requires a specified panel cutout and four #6-32 studs or equivalent.
- Overall width x height x depth: horizontal - 4.13 in x 3.25 in x 2.00 in; vertical - 3.25 in x 4.13 in x 2.00 in (Assumes mating connectors are attached. Does not include wire bundle space requirements.).
- Vibration: 2g, 10 to 150Hz, applied in any one of three axes.
- Weight: 6.50oz maximum.

Program Storage

- All non-embedded user and factory programs are stored in non-volatile memory. Can be changed by reprogramming.

Sample/Update Rates

- 1 input: 4Hz.
- 2 inputs: 4Hz.
- PID: 1Hz.
- Control outputs: 100Hz.
- Display: 10Hz.

¹ The MINICHEF 2000 controller is to be used in systems with an external high temperature limiting device.

² Thermocouple lead resistance of 200Ω causes $< 1^\circ\text{C}$ error. RTD, 22 gauge wire will not contribute more than 0.086°F error/ft.

³ Dual channel applications require either two thermocouple sensors or two identical RTD sensor types.

⁴ For mating connector information, see Ordering Information Accessory section.

⁵ Certified for thermometer accuracy (oven and hot food holding applications from 32°F to 60°F) when used with RTD or type J thermocouple probes.

Ordering Information

(1033)

MINICHEF™ 2000

Cooking controller with numerous food equipment application software sets, single and dual channel on/off or PID temperature regulation, timer and machine-function control, microprocessor-based, programmable, auto-tuning, Watcurve, WatHelp diagnostics, 24V~ (ac) power input, agency approved, flush mounted (membrane faceplate supplied by customer).

Inputs

- 1 = Dual thermocouple, Type J, K or E
- 2 = Dual RTD, platinum, 100Ω, curve selectable
- 3 = Dual RTD, platinum, 500Ω, curve selectable
- 4 = Dual RTD, platinum, 1000Ω, curve selectable

Note: All models include two event inputs, switched dc logic signal, non-isolated.

Output Number 1

- 1 = Switched dc, 5V nominal, 30mA, non-isolated
- 2 = Solid-state relay, Form A, 0.4A, without RC suppression
- 3 = Solid-state relay, Form A, 0.4A, with RC suppression

Output Number 2

- 1 = Switched dc, 5V nominal, 30mA, non-isolated
- 2 = Solid-state relay, Form A, 0.4A, without RC suppression
- 3 = Solid-state relay, Form A, 0.4A, with RC suppression

Event Outputs 1 and 2

- 1 = 2 event outputs, switched dc, 5V nominal, 30mA, non-isolated

Battery and Real-time Clock

- 0 = None
- 1 = Includes battery and real-time clock

Audible Alarm

- 0 = Alarm signal available at connector, switched dc, 5V nominal, 30mA, non-isolated
- 1 = Internal alarm included

Software

- AA = Standard Food Equipment Application Software Set
- XX = Custom Set-up parameters or Made-To-Order custom software. Consult your local Watlow Sales Engineer. Code number assigned by factory.

F 2 H A - 1 - A A

Ordering Information: Part Numbers & Accessories

MINICHEF 2000 Accessories

0836-0442-0000	Sensor Input Mating Connector, (RIACON #31007106), 6-position, quick-connect terminal, screw connection for 28-14 AWG wires, tighten to 7 in/lb
A001-0298-0000	Power Supply and I/O Mating Connector Kit. Includes: – 1 AMP #1-640523-0, 15-position, quick-connect terminal – 15 AMP #641300-1 crimp pins
0238-0679-0000	Prototyping & Training Membrane Overlay, adhesive-backed, 4.75 in x 4.75 in
0830-0479-0000	Prototyping EPROM Extraction Tool, AMP #821980-1
A001-0249-0001	120V~ to 24V~ (ac), stepdown transformer, class 2, quick-connect terminals included
A001-0249-0002	208/240V~ to 24V~ (ac), step-down transformer, class 2, quick-connect terminals included

MINICHEF 2000 Documentation

WMC2-XUGN-0000	The Complete MINICHEF 2000 User Guide
WMC2-XADN-0000	The Complete MINICHEF 2000 User Guide on CD
WMC2-XTDN-0000	MINICHEF 2000 Tutorial Disk
WMC2-XSGN-0000	Hardware & Software Setup Guide
WMC2-XAGN-0001	Cook-&-Hold Oven Application Guide
WMC2-XAGN-0002	Convection Oven Application Guide
WMC2-XAGN-0003	Deepfat Fryer Application Guide
WMC2-XAGN-0004	Griddle Application Guide
WMC2-XAGN-0005	Timer Application Guide
WMC2-XAGN-0006	Shelf-Timer Application Guide
WMC2-XAGN-0007	Rotisserie Oven Application Guide

Recommended Sources of Supply for Miscellaneous Items

DURA-TECH, Inc. La Crosse, WI (608) 781-2570	• <i>Custom Membrane Faceplates</i>
AMP, Inc. Harrisburg, PA 1-800-522-6752	• <i>Prototyping EPROM Extraction Tool</i> Part No. 821980-1 • <i>Pin Crimping Hand Tools</i> Part No. 90325-1 or 58514-1 • <i>Pin Extraction Hand Tool</i> Part No. 455822-2
RIA Electronic, Inc. Eatontown, NJ (908) 389-1300	• <i>RIACON Connectors</i>

Watlow Controls

Watlow Controls is a division of Watlow Electric Mfg. Co., St. Louis, Missouri, a manufacturer of industrial electric heating products since 1922. Watlow begins with a full set of specifications and completes an industrial product that is manufactured totally in-house, in the U.S.A. Watlow products include electric heaters, sensors, controls and switching devices. The Winona operation has been designing solid state electronic control devices since 1962, and has earned the reputation as an excellent supplier to original equipment manufacturers. These OEMs depend upon Watlow Controls to provide compatibly engineered controls that they can incorporate into their products with confidence. Watlow Controls resides in a 100,000-square-foot marketing, engineering and manufacturing facility in Winona, Minnesota.

Technical Assistance

If you encounter a problem with your Watlow controller, refer to the Troubleshooting Chart in this guide. Also review all of your configuration information for each step of the setup to verify that your selections are consistent with your applications.

If the problem persists after checking all the steps, you can get technical assistance by calling Watlow Controls at (507) 454-5300, between 7 a.m. and 5 p.m. CST, and asking for an applications engineer. When you call have the following information on hand: the controller's part number, date code, serial number, software revision number, and application number. Much of this information is available on the controller case. All of this information is also available via the MINICHEF 2000 main display by accessing the WatHelp Diagnostics Function under **d.1.19** in the Configuration Mode.

We Value Your Feedback

Your comments and suggestions on this manual are welcome. Please send them to, Technical Writer, Watlow Controls, 1241 Bundy Blvd., P.O. Box 5580, Winona, MN 55987-5580 or call (507) 454-5300 or fax (507) 452-4507.

Contact

- Phone: (507) 454-5300.
- Fax: (507) 452-4507.
- For technical support, ask for an Applications Engineer.
- To place an order, ask for Customer Service.
- To discuss a custom option, ask for the MINICHEF 2000 Product Manager.

Warranty

The MINICHEF 2000 is warranted to be free of defects in material and workmanship for 36 months after delivery to the first purchaser for use, providing that the unit has not been misapplied. Since Watlow has no control over its use, or misuse, we cannot guarantee against failure. Watlow's obligations hereunder, at Watlow's option, are limited to replacement or refund of purchase price of a unit which upon examination proves to be defective within the warranty period. This warranty does not apply to damage resulting from transportation, alteration, misuse, or abuse.

Returns

- Call or fax Customer Service for a Return Material Authorization (RMA) number before returning a control.
- Put the RMA number on the shipping label, and also on a description of the problem.
- 20% of net price restocking charge applies to all standard units returned to stock.

Note: All documentation of the MINICHEF 2000 is subject to change without notice.

Notes

Watlow MINICHEF™ 2000 Shelf Timer Application Guide

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